



Technical Brief
AN234 Rev D2

M21 and M22 Tech Series Modems for SCADA Applications

By John Sonnenberg

Raveon Technologies Corp

Summary

SCADA stands for Supervisory Control and Data Acquisition. The and **MRV-M22** data radios from Raveon Technologies are "Tech Series" modems. The *Tech Series* modems make wireless modems for SCADA gateways and Remote Units (RTUs) in SCADA and telemetry systems. The GPIO options on the *Tech Series* Radios enable these *Tech Series* be complete RTUs, with many different input and output pins features.

Tech Series Remote Terminal Features: Digital IO, Analog Switched Power, Open Collector outputs, accelerometers,

This Application Brief describes the general requirements for SCADA modem and then provides the information needed to configure an M21 series modem to work in common SCADA applications.

Many telemetry and SCADA systems run on private networks or connect things to the Internet. Raveon's wireless modems are excellent devices to connect your things to networks or the Internet.

Wireless SCADA

In a wired SCADA system, a device or sensor is monitored by some type of computer or other human-to-machine interface. The user may have something as simple as an LED indicator, or as complex as a computer server for the operator. The human interface communicates to another electronic device that is remotely located at the monitored location. Often this remote device is a Remote Terminal Unit (RTU) or Programmable Logic Controller (PLC).



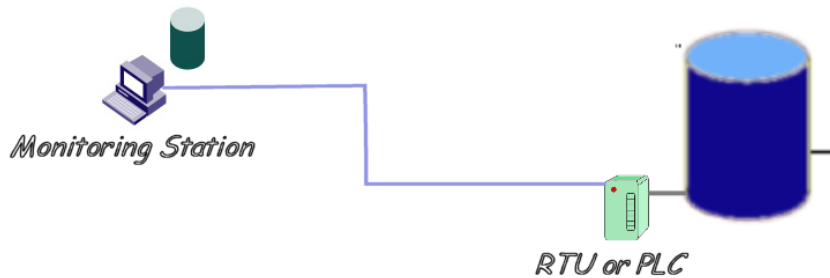
**GPIO Inputs
And Outputs**

MRV-M21 called the ideal Terminal and FIO products to and

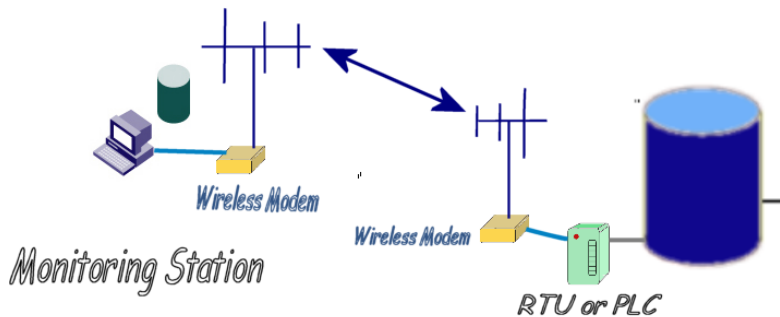
IO, and others.

a wireless

Typical SCADA System



When the distance between the monitoring station and the device being monitored (the water tank above) is not trivial, than a wireless link between the two sites becomes a logical means of connecting them. The RTU monitors the digital and analog parameters in the field, and transmits data to the central Monitoring Station using a SCADA protocol.



Tech Series Features for SCADA Applications

Reliable Long Range Connectivity. 19200bps in 25kHz channel, 9600bps in 12.5kHz.

Remote status monitoring including DC voltage, packet error statistics, modem “up time”, and receiver signal strength.

Easy to use. Plug-in, Turn-on, and GO. Transmit data in = Receive data out.

A myriad of IO options. The front interface of the Tech Series M21 is fully field-reconfigurable. The following front panel interfaces are available and interchangeable:

- | | | | |
|----------|-------|---------|--|
| • RS-232 | [S] | 5T835 | (RS232 serial data communications interface with flow control) |
| • USB | [U] | 5T837 | (USB Serial interface) |
| • RS-485 | [T] | 5T836-1 | (Serial communications for RS-485) |
| • RS-422 | [F] | 5T836-2 | (Serial communications for RS-422) |
| • GPIO | [G] | 5T833 | (General Purpose IOs, Digital, switch DC, Open C, Analog in.) |
| • Analog | [A] | 5T838 | (Analog input and output with FM mod/de-mod) |
| • FIO | [D] | 5T832-1 | (Flexible IO with Digital Inputs, Digital Outputs) |

Low current draw. The M21 wireless modems draw less than 90mA in the receive mode.

The M21 is a **Modbus Gateway**, to send MODBUS messages to remote devices.

Wide input voltage with high-efficiency switching voltage regulator.

Packetized AND Streaming Data. Integrated Packetized data protocol with error correction and built-in Streaming Real-Time operation. User selectable.

Save Money. **GPIO** and **FIO** interfaces save you lots of cost, wires, and time to implement, so the Tech Series radio can be your Remote Terminal Unit itself.

Store-and-forward repeating operation. This feature option can extend the range over thousands of square miles.

Small size. Extruded aluminum enclosure is small, and very rugged.

16 bit addressing for up to 65,525 different unique device addresses per channel. Radio channels may be shared with no interference between users.

Supports **group and broadcast** transmissions. Network mask allows groups of any size.

ARQ error correction and retransmission capability. Totally transparent to the application.

Easily to configure. *Raveon* modems are configured using "AT" commands through the modem's serial port. Raveon also provides free of charge, *Radio Manager*, a easy-to-use PC program with a graphical user interface to configure and program all Raveon Radios.

RS-232, RS-422, or RS-485 serial port. Programmable serial baud rates up to 115200 make the *M21* radio modem compatible with most every PLC, PC, and HMI device made.

Programmable over-the-air data rates. With the *M21* radio modem, you can choose how your system will work. Set the OTA data slower for extended communication range, or set it fast for lowest latency. *Your choice.*

SkyLine compatibility mode for use in older Sonik radio systems.

Integrated Sensors

Built into the M21 modems are many features and commands that can be used as sensors for SCADA, telemetry, and remote control without having to attach an external sensor.

For many SCADA systems, the Tech Series GPIO interface is the ideal interface to monitor remote devices or control them. The ones with serial interfaces such as RS-232, USB, and RS485 can be connected to a SCADA controller or HMI to communicate with a remote Tech Series radio modem that has the GPIO interface.

The following commands in the M21 are powerful SCADA and telemetry features.

Commands for SCADA and Telemetry

List of SCADA and Telemetry Commands in the Tech Series Modems

| Command | Command Description | Parameters | Default Settings |
|---------|---------------------|------------|------------------|
|---------|---------------------|------------|------------------|

| | | | |
|-----------------|--|---|---|
| ATS330 | ATS310 B SSSS Read or Configure the Pulse Counter . B is the bit number (0-15) that is being configured or read. SSSS is the value to set it to. Set SSSS to 0 to reset the counter to 0. For example, ATS300 4 0 will reset bit 4 (5 th bit) to 0. | B: 0 - 15 SS: 0 - 65536 | 0 |
| ATS331 | ATS310 B SSSS Read or Configure a Reset Time used to reset the bit's Pulse Counter to 0. B is the bit number (0-15) that is being configured. SSSS is the interval number of seconds that the transition counter (pulse counter) will be reset to 0. Set SSSS to 0 to disable this feature on the bit, and never automatically reset the counter. | B: 0 - 15 SS: 0 - 65536 | 0 |
| ATS332 | ATS310 B SSSS Read or Set an UP Timer . UP Timer is the number of seconds an input is UP (digital 1). UP Timer ticks up B is the bit number (0-15) that is being read or configured. SSSS is the new timer value. | B: 0 - 15 SS: 0 - 65536 | 0 |
| ATS333 | ATS310 B SSSS Read or Configure a Down Timer . Down Timer is the number of seconds an input is Down (digital 0). Down Timer ticks up B is the bit number (0-15) that is being read or configured. SSSS is the new timer value if you want to change it. | B: 0 - 15 SS: 0 - 65536 | 0 |
| FAILSAFE | FAILSAFE A B command sets the minimum message interval, and the default digital output state if an over-the-air MIMIC message is not received within the failsafe period. A is the minimum period in seconds, Set A to 0 to disable FAILSAFE feature. B is the power-on ASCII hex value of the digital outputs, and also B default values are used if the failsafe interval passes and no MIMIC messages are receive. The B values are output again if MIMIC was enabled and no messages received during the MIMIC interval. | A: Required Message Interval or interface to transmit MIMIC data (Seconds) 0 - 99999 B: Default ASCII hex value to set outputs to. 00-FF | 0 |
| MIMIC | MIMIC mode. MIMIC X Y X number of seconds to TX if input 0 is low. X =0 to disable MIMIC mode. Y is number of seconds between transmissions when the input 0 is high. | X: 0-255 Y:0-255 | 0 |
| GOUT | GOUT Get the output bit register in hexadecimal format. Example: will return 00C3 if bits 0, 1, 14, 15 are set(1) and all other clear (0). | Returns Hex value, 16 bits max. | |
| GVOLT | GVOLT X Get/read the voltage on an input X. | Returns floating point, 3 decimal places. . | |
| GINP | GINP Get the input bit register in hexadecimal format. Example: will return 00C3 if bits 0, 1, 14, 15 are set(1) and all other clear (0). | Returns Hex value, 16 bits max. | |
| CBIT | CBIT XX Clears output bits, XX is hexadecimal format. Any bit in x set to 1 will cause the same output bit in the modem's output register to be cleared to 0. No bits get set. X =C3 to set bits 0, 1, 14, 15. To read the output bit register, enter CLRBIT with no parameter or better to use GETOUT command. | 0-FF | |
| SBIT | SBIT XX Sets output bits, XX is hexadecimal format of the bits being set. Any bit in x set to 1 will cause the same output bit in the modem's output register to be set. No bits get cleared. X =C3 to set bits 0, 1, 14, 15. To read the output bit register, enter SETBIT with no parameter or better to use GETOUT command. | 0-FF | 0 |
| TBIT | TBIT XX MMM Sets output bits for a specific time, XX is hexadecimal format of the bits. Any bit in x set to 1 will cause the same output bit in the modem's output register to be set. MMM is in mS. 1000=one second, 60000=one minute,...To set bit #3 to 1 for 250mS: TBIT 4 250 After the time expires, the bits that was st in XX is cleared to 0. | 0-FF 2 - 4000000000 (2mS - 1100hours) | |
| CNTTM | CNTTM B SS Configure a timer to reset the bit's binary counter. B is the bit number (0-15) that is being configured. SS is the interval number of seconds that the transition counter will be reset to 0. Set SS to 0 to never automatically reset the counter. | B: 0 - 15 SS: 0 - 65536 | |
| IOPIN | IOPIN XX M Set the GPIO bits on the Tech Series GPIO front panel to inputs or outputs. XX parameter are the hexadecimal representation of the pins being configured. M is the mode for the XX pins. Mode M values: A :Digital TTL Input, B :Digital TTL Output, C :Open Drain MOSFET output, D :DC Power switch output, E :Analog Input | XX=Hex 00-FF M=(A,B,C,D) | A |
| MODB | MODB x Enable or disable the MODBUS communication feature. 0=disable, 1=MODBUS RTU mode. 3=MODBUS TCP (If available on the product) | X: 1-3 0=No MODBUS | 0 |

Commented [E1]:

The Tech Series SCADA features support custom “safe zones” and alert you automatically if the sensor detects conditions outside of that range. Some safe zone settings can report: On, OFF, XX number of transitions, pulses per second, pulses per minute.

These commands can be manually typed into the Tech Series product in the Command Mode. Command mode is entered by typing or sending +++ to the device's serial user interface port. Or you can use the WMX protocol to send messages into the Tech Series product. WMX messages can be used to send data or to send local commands into a radio modem to pass commands into a modem to send over-the-air to a different device. See the *Wireless Modem Exchange* Application note for more information about WMX messaging in and out of a serial port.

For parameters that use Hexadecimal Bit references, the XX value that is hexadecimal for specifying bits are the sum of the specified bits, converted to hexadecimal. The bit values are:

| Pin # | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
|-------------------|---|---|---|---|----|----|----|-----|
| Binary Bit number | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
| Value to add | 1 | 2 | 4 | 8 | 16 | 32 | 64 | 128 |

For example to specify Pin #1, #3, and #5, they are bits 0, 2, and 4 so add 1+4+8 = 13. 13 decimal is the hexadecimal value D, so in the XX parameter of a command, enter **D** to specify pins #1, #3, and #5.

Pulse Count

The Tech Series SCADA and Telemetry Slaves (GPIO and FIO versions) have a feature that can be used to count digital pulses. Each digital input has its own pulse count registers to manage pulse counting. When reading or configuring a Pulse Count register, you must specify which input pin's register you are communicating with. The Pulse count register commands are: ATS300, ATS310, ATS320, ATS330.

The internal registers used for Pulse Counting are called:

| Name of the Parameter | Description | Reg. Type | Default Setting | Register Number |
|-----------------------|---|-----------|-----------------|-----------------|
| Pulse Count | Ticks up once, every time the input changes. Going from off to on (0 to 1) will tick it up one more level. | U32 | 0 | 2200 |
| Reset Interval | Set by the user. Reset Interval It is the number of seconds how often the Pulse Counter is reset to 0. | U16 | | 2500 |
| Count Timer | A timer that ticks up once per second. The Count Timer is reset to 0 whenever the input is digital 0 (off). | U16 | | 2600 |
| Up Timer | The Up Timer keeps track of how many milliseconds a digital input is Up (digital 1). Up Timer is reset to 0 whenever the input is digital 0 (off). | U32 | 0 | 2300 |
| Down Timer | The Down Timer keeps track of how many milliseconds a digital input is down (digital 0). Down Timer is reset to 0 whenever the input is digital 1 (on). | U32 | 0 | 2400 |
| | | | | |

The Pulse Count register ticks up each time a

If **Reset Interval** is setup (not 0), then Pulse Count register will tick up every time the digital input changes from 0 to 1.

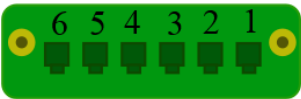
Safe Zones

The Tech Series SCADA features support custom “Safe Zones” and alert you automatically if the sensor detects conditions outside of that range. Some safe zone settings can report: On, OFF, XX number of transitions, pulses per second, pulses per minute.

General Purpose IO (GPIO)

The M21 and M22 Tech Series radio modems have a GPIO interface option and telemetry software built into the modem, so that the User can use standard telemetry apps and MODBUS to communicate to the M21 GPIO to monitor, manage, and control devices using the Tech Series radio modem’s GPIO interface.

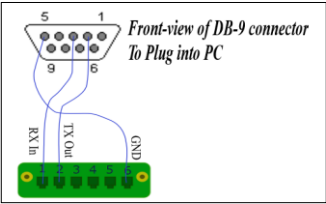
The GPIO has serial IO and general purpose IO functions that are software configurable. The GPIO pins are as show here:



| Pin # | Name | Direction | Function | Level / Specification |
|-------|------|-----------|--------------------|---|
| 1 | RX | In | Serial data Input | RS232 |
| 2 | TX | Out | Serial Data Output | RS232 |
| 3 | IO0 | I/O | I/O Pin 0 | Configurable General Purpose IO (GPIO). Does not support DC Switched output mode (D). |
| 4 | IO1 | I/O | I/O Pin 1 | Configurable General Purpose IO (GPIO) |
| 5 | IO2 | I/O | I/O Pin 2 | Configurable General Purpose IO (GPIO) |
| 6 | GND | - | Ground | Connect to earth ground. |

An RS232 serial cable can be connected to pins 1, configure the internal radio modem and the MIMIC Here is a wiring diagram for an RS232 DB9 be wired to the GPIO connector.

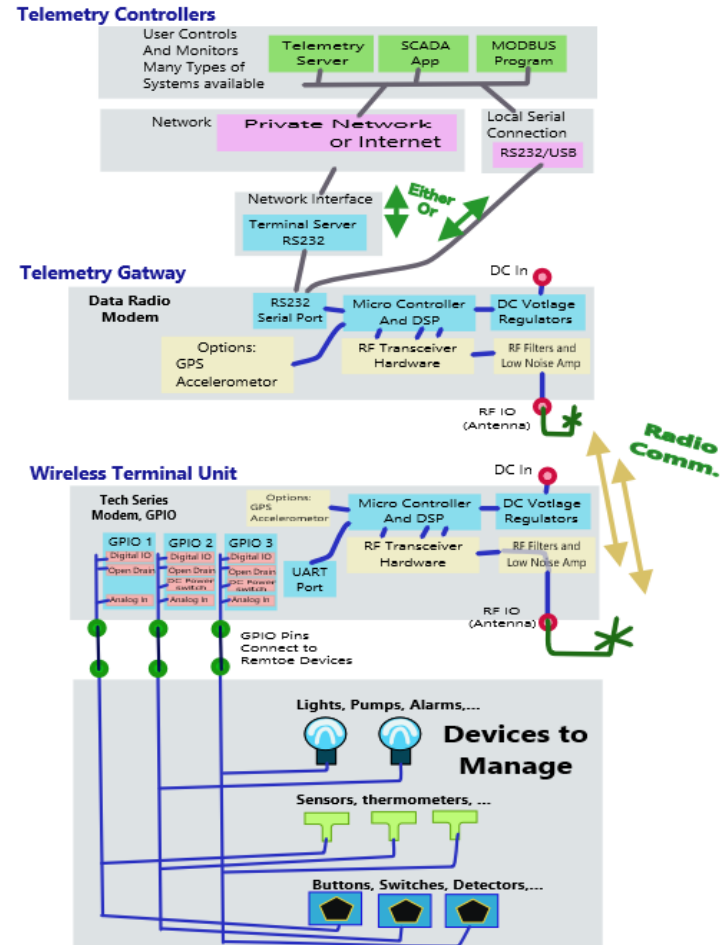
Or contact Raveon to have the device pre-when it is purchased.



2, and 6 to mode features. connector to

configured

For SCADA and Telemetry, RTUs are not needed with this radio. The GPIO features of this radio modem also incorporate many telemetry features that external RTUs are often required for. But this powerful GPIO interface has so many IO features, that external RTUs are not required for reading or writing digital IO, switched voltages, or open-drain output switches.



The **IOPIN** command is used to configure the functions of the GPIO pins. **IOPIN XX M** command set the GPIO IO pins on the Tech Series GPIO front panel to inputs or outputs.

XX parameter is the hexadecimal representation of the pins being configured. For example, the IO pins are defined as shown here:

IO0=1, IO1=2, IO2=4, IO0 and IO1 = 3, IO0, IO1, and IO2 = 7,

| | | | |
|--|-----|-----|-----|
| GPIO Connector Pin # | 5 | 4 | 3 |
| Index | 2 | 1 | 0 |
| IO Pin Name | IO2 | IO1 | IO0 |
| XX value to identify the pin. Add these up to identify multiple values. | 4 | 2 | 1 |

XX is Hexadecimal. To specify all 3 IO pins IO0-IO2, the XX value is 7. (4+2+1)

M is the mode for the XX pins.

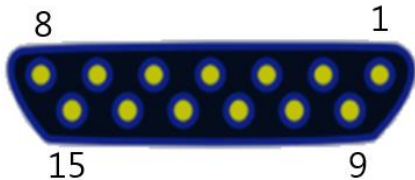
Mode **M** values:

- A**:Digital TTL Input,
- B**:Digital TTL Output. (Unused on GPIO, available on a custom version)
- C**:Open Drain MOSFET output,
- D**:DC Power switch output.
- E**: Analog Input (Measure DC voltages).

FIO [D] Flexible IO

The Tech Series FIO Flexible IO version of the RV-M21 and RV-M22 series radio modems is ideal for SCADA and telemetry. Here is a summary of the standard FIO features. If you need other IO features or additional IO, please contact Raveon sales personnel.

The FIO connector on the product is DB15 female.



The IO modes FIO pins can be set to are: **A**: Digital TTL Input, **B**: Digital TTL Output, **C**: Open Drain MOSFET output. Please see the following table to see which FIO ports can be used for which IO modes.

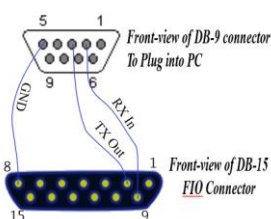
| Pin # | Name | Direction | Function | Level / Specification | GPIO Modes this pin can be configured as: |
|-------|------|-----------|---------------------------|----------------------------------|---|
| 1 | VIN | | DC Voltage Input | | |
| 2 | TX | Out | Serial Data Output | RS232 | |
| 3 | OD0 | Out | Open Drain Out | | C |
| 4 | IO0 | I/O | I/O Pin 0 (digital bit 0) | Digital IO pin. Input or output. | A, B |
| 12 | IO1 | I/O | I/O Pin 1 | Digital IO pin. Input or output. | A, B |
| 5 | IO2 | I/O | I/O Pin 2 | Digital IO pin. Input or output. | A, B |
| 13 | IO3 | I/O | I/O Pin 3 | Digital IO pin. Input or output. | A, B |
| 6 | IO4 | I/O | I/O Pin 4 | Digital IO pin. Input or output. | A, B |
| 14 | IO5 | I/O | I/O Pin 5 | Digital IO pin. Input or output. | A, B |
| 7 | IO6 | I/O | I/O Pin 6 | Digital IO pin. Input or output. | A, B |

| | | | | | |
|-------|-------------|-----|-------------------|---|----------------------|
| 15 | IO7 | I/O | I/O Pin 7 | Digital IO pin. Input or output. | A, B |
| 9 | RX | In | Serial data Input | RS232 | |
| 10 | VDIG | | Digital Voltage | The internal IO port voltage regulator outputs its voltage on this pin. | A, B, C, D, E |
| 8, 11 | GND | - | Ground | | |

An RS232 serial cable can be connected to pins 1, 2, and 6 to configure the internal radio modem and the MIMIC mode features. Here is a wiring diagram for an RS232 DB9 connector to be wired to the FIO connector.

Built in commands allow users to setup the FIO as they desire. Contact Raveon sales to have the device pre-configured when purchased.

The FIO input pins' state is measured and recorded every and the status in the input state registers is updated at this interval.



it is
50mS,

Going Wireless

Telemetry Gateway

Wireless modems are the gateway to the wireless telemetry system. When a system uses MODBUS or any other ASCII, RTU, or serial protocol, an M21 data radio modem is the telemetry gateway to dozens of hundreds of remote devices communicating over the radio channel.

Wired Connection

For transporting Data Back to Your SCADA Master, the telemetry industry has standardized on a number of different protocols to use in these types of applications. Most protocols were based upon the assumption that the cabling between the monitoring station and the RTU/PLC is an RS-232 or RS-422 serial link. The protocols commonly used on these serial links are MODBUS-RTU, MODBUS-ASCII, DF1, DNP-3, and IEC870. All of these protocols can operate using hard-wired connections. Because the Raveon Radios mimic a hard-wire (data-in equals data-out), in most cases, the protocols will also work using a wireless modem.

M21 Modems with Modbus

Raveon radio modems support Modbus-ASCII networks with no special configuration. Modbus-ASCII was designed specifically to work well over wired and wireless modems, and uses 7-bit data. All Raveon modems support 7-bit data.

Modbus-RTU uses 8-bit data. Some modems and older systems do not work with 8-bit data, but Raveon's wireless modems support both 7 bit and 8 bit data. There are some considerations when using radio modems with Modbus-RTU:

Latency The difference between M5 and M21 series wireless modems and a multi-drop wired network is that the wireless modems introduce some additional latency (delay) into the system. Most Modbus-RTU applications can tolerate this latency, but some cannot. If your Modbus application does not tolerate latency, then use Modbus –ASCII. Modbus-ASCII is compatible with Raveon radio modems. The following table shows Latency vs. Over-the-air bit rate for Raveon narrow band radio modems in the packetized mode.

| Bit Rate | ATR2 Setting | Latency (Seconds) |
|-----------------|---------------------|--------------------------|
| 800 (2L) | 0 | 0.8-0.9 |
| 1200 (2L) | 1 | 0.5-0.6 |
| 2400 (2L) | 2 | 0.3-0.4 |
| 4800 (2L) | 3 | 0.2-0.3 |
| 5142 (2L) | 7 | 0.2-0.3 |
| 8000 (4L) | 4 | 0.2-0.3 |

Time-Outs Some versions of the Modbus protocol have short response timeout requirements that may not be compatible with radio modem latencies. Modbus-RTU is compatible with the normal *FireLine* latencies but does have inter-character delay requirements that must be met. *Raveon* modems have programmable time-outs to facilitate the control of latency.

Modem IDs The M5 and M21 series modems have 16 bit IDs. Most SCADA systems work in a broadcast configuration, where all modems hear all other modems. To do this, set the net mask to all zeors (**ATMK 0000**). Be sure to set each unit ID in each modem to a unique ID number, so that the duplicate packet filtering works properly. All *Raveon* modems filter out duplicate packets, so that operation with repeaters does not cause duplicate packets being received.

For lowest latency, *Raveon*'s unique "Streaming" mode of operation provides data transfer with latency only slightly higher than wired configurations. No other radio modem on the market offers both error-free packetized operation AND Streaming data operation.

Tech Series Modems with DF1

The DF1 protocol works well with the *Raveon* radio modems as long as the over-the-air data rate is set to 4800 bps or higher. The stock-configuration of the radio modem works with the Rockwell "DF1 Polling Driver".

To reduce latency in the polling, it is suggested that certain stock-parameters in the *FireLine* be a adjusted to values more optimized for use in a polled environment. The following is a list of parameters in the radio that may be adjusted to reduce latency when using the DF1 protocol.

- 1) Reduce the serial-port time-out value down to 2mS (**ATR3 2**)
- 2) Set the serial port to 19200bps (**ATBD 4**)
- 3) Configure the Over the air data rate to 8000bps (**ATR2 4**) This will reduce the communication range, so only do this if the link-margin on the system is adequate.
- 4) Use the "Streaming Mode" of communications. (**ATMT 2**) The factory default is the "Packet Mode", where all data is error checked and sent in packets. The Streaming mode initiates transmissions faster, and sends characters over-the-air as they stream in, but does not check for errors. DF1 is tolerant of noise and over-the-air bit errors, and in most cases works well in streaming mode. In mission-critical or safety situations, packet mode would be more appropriate as it's data transmission is more deterministic.

Configuring the Tech Series Radio (M21, M22)

For SCADA applications, configure the radio as per the user manual. In most cases, the factory defaults are the best place to start. Set the frequency using the **ATFX xxx.xxxx** command. Then, based upon your system, configure the following parameters:

| "AT" command | Function |
|---------------------|-----------------|
| | |

| | |
|--------------|--|
| ATBD | Set the baud rate of the <i>FireLine</i> 's serial port. Typically set the serial-port rate to 2400 or 9600bps, whichever matches your hardware's setting. Given a choice, Raveon suggests you set it at a high rate to reduce latency. 9600 is set with the ATBD 3 command. 19200 is set with the ATBD 4 command. |
| ATBC | Enable/disable Busy Channel Lockout. Normally, the radio modem does not check for a busy channel. If you are running a large system, with asynchronous data on the radio channel, you should enable BCL so the modem does not transmit while another device is on the air. For polled telemetry systems, do not enable this feature. |
| ATCH | Enable/Disable hardware flow control. By default this is off and will work fine in most applications. Enabling hardware flow control will ensure that the modem buffers data and only outputs it to the user's device or RTU when the device is ready to receive it. |
| ATFX | Used to set the radio frequency of the modem. |
| ATNB | Set the parity bit method of the serial port. Odd, even, none, mark or space. You must configure this to match the device the <i>FireLine</i> is communicating with. Note: Parity, baud Rate, and stop bits may be configured differently on different ends of the radio link. |
| ATR2 | The over-the-air data rate. For long-range, set it at 4800bps. For lowest latency, set it at 8000bps or 9600bps. ATR2 3 for 4800baud. ATR2 4 for 8000 baud. |
| ATR3 | Serial port time out. This is the amount of idle-time (in mS) before the <i>FireLine</i> will begin to transmit a packet of data. When no data comes into the modem for this amount of time, the <i>FireLine</i> will transmit the contents of its data buffer over the air. The factory default setting is 20mS. For SCADA systems using MODBU, 2mS is suggested (ATR3 5). |
| ATMY | The M5 and M21 series modems have 16 bit IDs. Most SCADA systems work in a broadcast configuration, where all modems hear all other modems. Be sure to set the unit ID in each modem to a unique ID number, so that the duplicate packet filtering works properly. |
| ATMK | To turn off address filtering, and allow all units to receive data from all other units, set the net mask to all zeros (ATMK 0000). |
| MODB | MODB X Enable the over-the-air MODBUS message processing. X=2 for MODBUS RTU protocol. X=0 to disable MODBUS and have the messages passed in/out of the modem. When MODBUS is enabled, over-the MODBUS messages are interpreted by the receiving product, and processed by them. If not enabled, then all messages are passed in and out of the serial port. |
| SLAVE | SLAVE X Set the SLAV ID for this device. |

For example, with a modem configured for 8000 baud over the air, 9600 baud serial ports, 2mS time-out, the total time for a MODBUS "Read Module Name" command (\$01M) command to receive the response back is 150mS in Packet Mode.

A DF1 polling system with *M5 Fireline* or *M21* modems configured for 8000 baud over the air, 9600baud serial ports, 2mS time-out, and Streaming Mode will allow RTU's to be polled and responses returned in about 80mS round-trip.

Configuring the Tech Series Modem for MODBUS

All Raveon radio modems can send and receive data messages, and pass SCADA messages like MODBUS and DNP3 between many devices. The GPIO and FIO interface options on the Tech Series enclosures can be used as Remote Terminal Units (RTUs). To utilize the RV-M21 or RV-M22 Tech Series IO interfaces with MODBUS messaging, setup the product as follows.

1. Enter the command mode (+++)
2. Enter to enable MODBUS RTU protocol, enter:
 - a. **MODB 1**
3. Setup the devices SLAVE ID number. Enter
 - a. **SLAVE xx** where **xx** is the slave number. For example, **SLAVE 35** sets the devices SLAVE ID to 35.

Configuring the GPIO for Telemetry

The GPIO Front panel option on the Tech Series enclosures is a flexible General Purpose IO feature. The 3 IO pins can be configured for various IO options.

- A:** Digital TTL Input, 3.3V digital signal. Most GPIOs don't incorporate this. Contact Raveon sales to order GPIO version with this feature enabled.
- B:** Digital TTL Output. Most GPIOs don't incorporate this. Contact Raveon sales to order GPIO version with this feature enabled.
- C:** Open Drain MOSFET output,
- D:** DC Power switch output.
- E:** Analog Input
- F:** 4-20mA sensor mode. F mode added to GPIO in 2021

The radio will auto-detect the GPIO board and set all necessary parameters to enable it. By default, the IO pins are set to digital inputs. When configuring the pins, make sure nothing is connected to them until the IO pins are all properly configured.

IOPIN XX M is the command to set the GPIO bits on the Tech Series GPIO front panel to inputs or outputs.

XX parameter are the Hexadecimal representation of the pins being configured. For example, to configure bits 0 and 1, XX should be set to 3. FYI: GPIO pin #4 is called IO2 and is designates as XX bit 1, which is XX=02.

| | | | | | | | |
|-----|----|----|----|---|-----|-----|-----|
| 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
| | | | | | IO2 | IO1 | IO0 |
| 128 | 64 | 32 | 16 | 8 | 4 | 2 | 1 |

M is the mode for the XX pins. Mode M values:

- A:** Digital TTL Input,
- B:** Digital TTL Output.
- C:** Open Drain MOSFET output,
- D:** DC Power switch output.
- E:** Analog Input

Summary of Input and Output functions.

The GPIO pins 3 (IO0), 4 (IO1), and 5 (IO2) can be configured with built-in commands to be either digital inputs, digital outputs, analog inputs, switched DC power output, open-drain outputs.

Please read application note AN230 for more information about how MODBUS messages can be used to control GPIO and FIO pins.

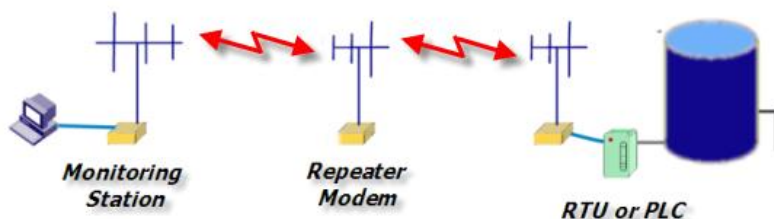
SCADA Commands M8, M6, M21, M22 Tech Series Utilize

For many SCADA systems, the Tech Series GPIO or FIO interface is the ideal interface to monitor remote devices or control them. The ones with serial interfaces such as RS-232, USB, and RS485 can be connected to a SCADA controller or HMI to communicate with a remote Tech Series radio modem that has the GPIO interface.

See AN230 for details about the SCADA and MODBUS commands.

Repeating For Extended Range

For longer communication ranges, high RF noise environments or obstructed line of sight applications it may be necessary to use a repeater to establish a reliable communications link.



Incorporated in the radio is a built in store-and-forward repeater function. The repeater function works only in the Packet Mode, and will not repeat streaming messages. A repeater can extend the range of a system by 2-20X, depending upon how high-up above the average terrain the repeater is mounted.

The following table shows a typical repeater system configuration in packetized mode.

| AT Command | Monitoring Modem | Repeater Modem | Remote Modem | Notes |
|-------------------|-------------------------|-----------------------|---------------------|---|
| ATMY | 1000 | 2000 | 0001-0999 | Individual unit address for this particular modem. Each remote modem should get a unique ID. |
| ATDT | 0001 | N/A | 1000 | Destination address to send data to. |
| ATMK | F000 | 0000 | F000 | Address mask. F000 means that to receive, the first digit of the MYID must match the first digit of the TOID. |
| ATXR | 0 | 1 | 0 | Enable/Disable repeater function. Only enable it on the particular radio that will be the repeater. |

| | | | | |
|------|-----|------------------------|-----|--|
| ATX1 | N/A | 1000 0000 1000 0000 | N/A | In the repeater, set the addresses this unit will store-and-repeat to/from. By setting the repeater address mask to 0000, this repeater will repeat any and all data packets . |
|------|-----|------------------------|-----|--|




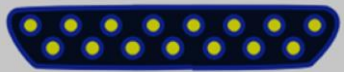

M21/M22 Serial Communications

Refer to application note **AN236**(*SerialComm*) for more detailed information on serial communication for telemetry. Raveon's Tech Series radio modems come with a myriad of IO options such as RS232, 485, 422, USB, GPIO. Serial protocols have various advantages.

Serial Protocol Comparison Chart

| | RS-232 | RS-422 | RS-485 | USB |
|----------------------------|-----------------------------|-------------------------------|---------------------------------|--------------|
| Cable | Single ended | Single ended multi-drop | Multi-drop | Single ended |
| Number of Devices | 1 transmitter 1 receiver | 1 transmitter 10 receivers | 32 transmitters 32 receivers | 1 |
| Communication Mode | Full duplex | Full duplex, Half duplex | Full duplex, Half duplex | Full duplex |
| Maximum Distance | 50 feet at 19.2 kbps | 4000 feet at 100 kbps | 4000 feet at 100 kbps | 20 feet |
| Max Data Rate (50 feet) | 1 mbps | 10 mbps | 10 mbps | 100mbps |

The Tech Series radio enclosure from Raveon is the most flexible radio platform in the industry. 6 I/O options, 6 RF band options, GPS option, wide/narrow channels, Arduino option, MODBUS option, and wide DC input voltage range.

| I/O Connector Type | Connector Code | IO Function |
|---|----------------|------------------------|
|  | S | RS232 |
|  | U | USB |
|  | G, T, F | GPIO RS422 RS485 |
|  | A, D | Analog FIO |
|  | N | RS232 5 Digital Ins |

For SCADA systems, a typical configuration is to have the radio modem connected to the HID/computer to have an RS-232 serial port. The RTUs in the field usually use RS-485, so the radio modems connected to the RTUs should have the RS-485 option installed. A system may mix RS232 and RS485 modems with no adverse consequences.

Buffer Status

Tech Series radios have a command ATJF that will allow the user to set the CTS threshold. By default, this is set to 80% of the buffer's size. When the internal data buffer of the M21 reaches this threshold, the CTS hardware handshake line is negated.

The user may change this threshold. If you want the modem's CTS line to indicate when the buffer is empty (all data has been transmitted), then set the **ATJF** parameter to 1 (**ATJF 1**). This will have the effect of negating CTS whenever there is any data in the M21's data buffer. When all data has been transmitted over-the-air, the CTS line will be asserted again. It is a handy way to receive a hardware indication that a transmission has gone out, and the radio is ready for more data.

Regardless of the ATJF setting, the radio modem's data buffer can hold thousands of bytes of data, queuing them up to be sent over the air. The ATJF command only affects the threshold where CTS is asserted, not the size of the internal data buffer.

For additional information, contact:

Raveon Technologies Corporation

2320 Cousteau Court

Vista, CA 92081 - USA

Phone: 1-760-444-5995

Fax: 1-760-444-5997

Email: sales@raveon.com